MANUAI



SERVICE SAFETY PRECAUTIONS (UL)

- 1. Use exact replacement parts for critical locations marked " /!\ "
- 2. Return lead dress to original position and re-install protective covers.
- 3. Before returning to customer, test for shock hazard; use either mothod A or B:
- A. Leakage test "cold":
 - 1. Unplug the AC cord; turn power switch ON.
 - 2. Connect one lead of High Voltage Insulation Tester to both prongs of the AC plug.
 - 3. Touch other lead to all exposed metal parts.
 - 4. Impedance measurement must be 0.3-5.0 Megohms.
- B. Leakage test, "live":
 - 1. Plug unit directly into the AC outlet: do not use isolation transformer.
- 2. Connect one lead of the Leakage Current Tester to earth ground.
- 3. Touch other lead to all exposed metal parts.
- 4. Leakage measurement must be less than 0.5 milliamps.

214/216 STEREO POWER

214/216 STEREO POWER AMPLIFIER

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PACKING DIAGRAM · · · · · · · · · · · · · · · · · · ·	. 15
NOTE: The "A" given after an item number, refers to the part number for the model 21	6 only.

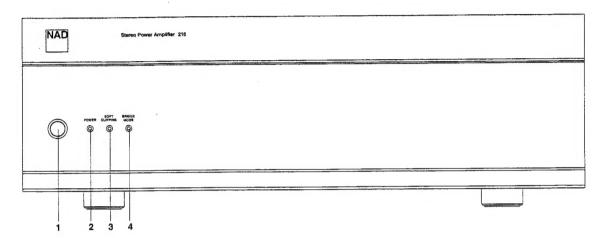
SPECIFICATIONS

Specifications are measured in accordance with EIA Standard RS-490 (IHF T-202) for amplifiers.

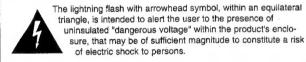
STEREO MODE		214	216
Continuous Power Output(20Hz/1kHz/20kHz at rated THD)	8 ohms 4 ohms	80W 120W	125W 200W
Clipping Power at 0.1%THD(1kHz)	8 ohms 4 ohms	95W 150W	150W 250W
Rated THD (with 80kHz LPF)20Hz/1kHz/20kHz at rated power	••••••••	0.03%	0.03%
Soft Clipping THD, 1kHzOutput Reduction		10% 1dB	10% 1dB
Signal/Noise Ratio, 1kHz(A-weighted, 220 ohm load) ref. 8 ohms rate		96.5dB 115.5dB	96.5dB 117.5dB
Frequency Response	. 20Hz 20kHz	0~-0.3dB -0.2~-0.8dB	0~0.3dB -0.2~-0.8dB
Input Sensitivity, 1kHz(Rated output into 8 ohms)		. 895±30mV	1120±40mV
Channel Separation	. 1kHz 10kHz	75dB 58dB	75dB 58dB
Damping Factor(at 50Hz/8 ohms)	••••••	200	200
Dynamic Power	8 ohms 4 ohms 2 ohms	110W 180W 250W	170W 280W 400W
BRIDGE MODE		•	
Continuous Power Output(20Hz/1kHz/20kHz at rated THD with 80kHz LPF)	8 ohms	240W	400W
Input Sensitivity(Rated output into 8 ohms)	*************	775±40mV	1000±50mV
PHYSICAL			
Dimensions (Width x Height x Depth)	435 x	128 x 370mm	435 x 146 x 370mm
Gross weight	12	2.5kg (27.5lbs)	15.5kg (34.1lbs)
Power consumption at 120, 220 or 240VAC,	50/60Hz	384VA	540VA

WARNING: TO PREVENT FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.

FRONT PANEL



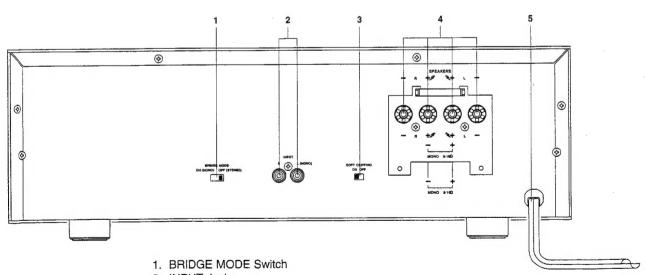
- 1. POWER Switch
- 2. POWER Indicator
- 3. SOFT CLIPPING Indicator
- 4. BRIDGE MODE Indicator





The exclamation point within an equilateral triangle is intended to alert the user of the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

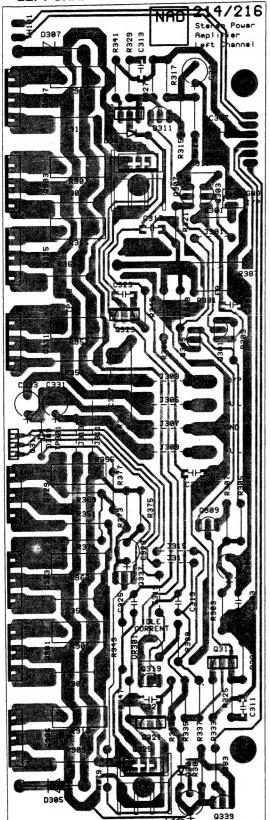
REAR PANEL

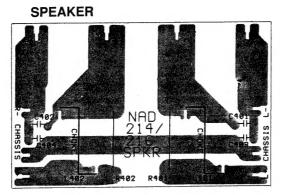


- 2. INPUT Jacks
- 3. SOFT CLIPPING Switch
- 4. SPEAKER OUTPUT Terminals
- 5. AC POWER CORD

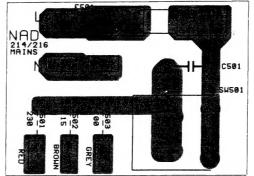
PCB LAYOUT

LEFT CHANNEL

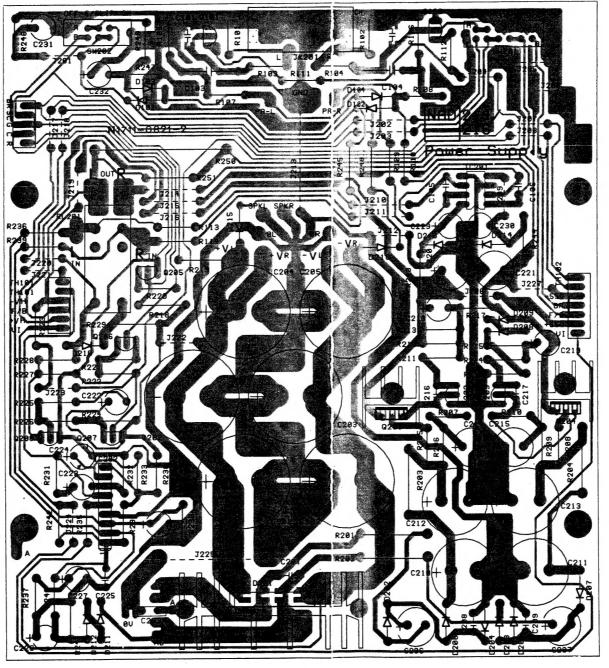






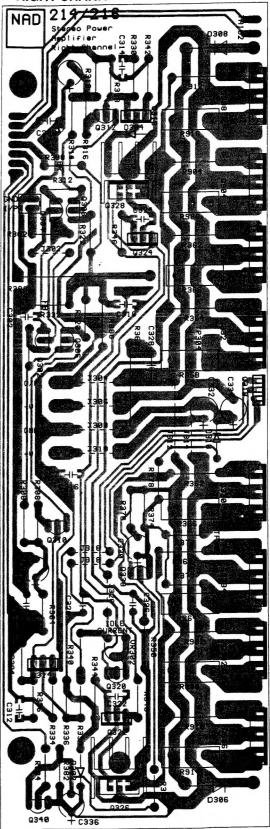


POWER SUPPLY





RIGHT CHANNEL

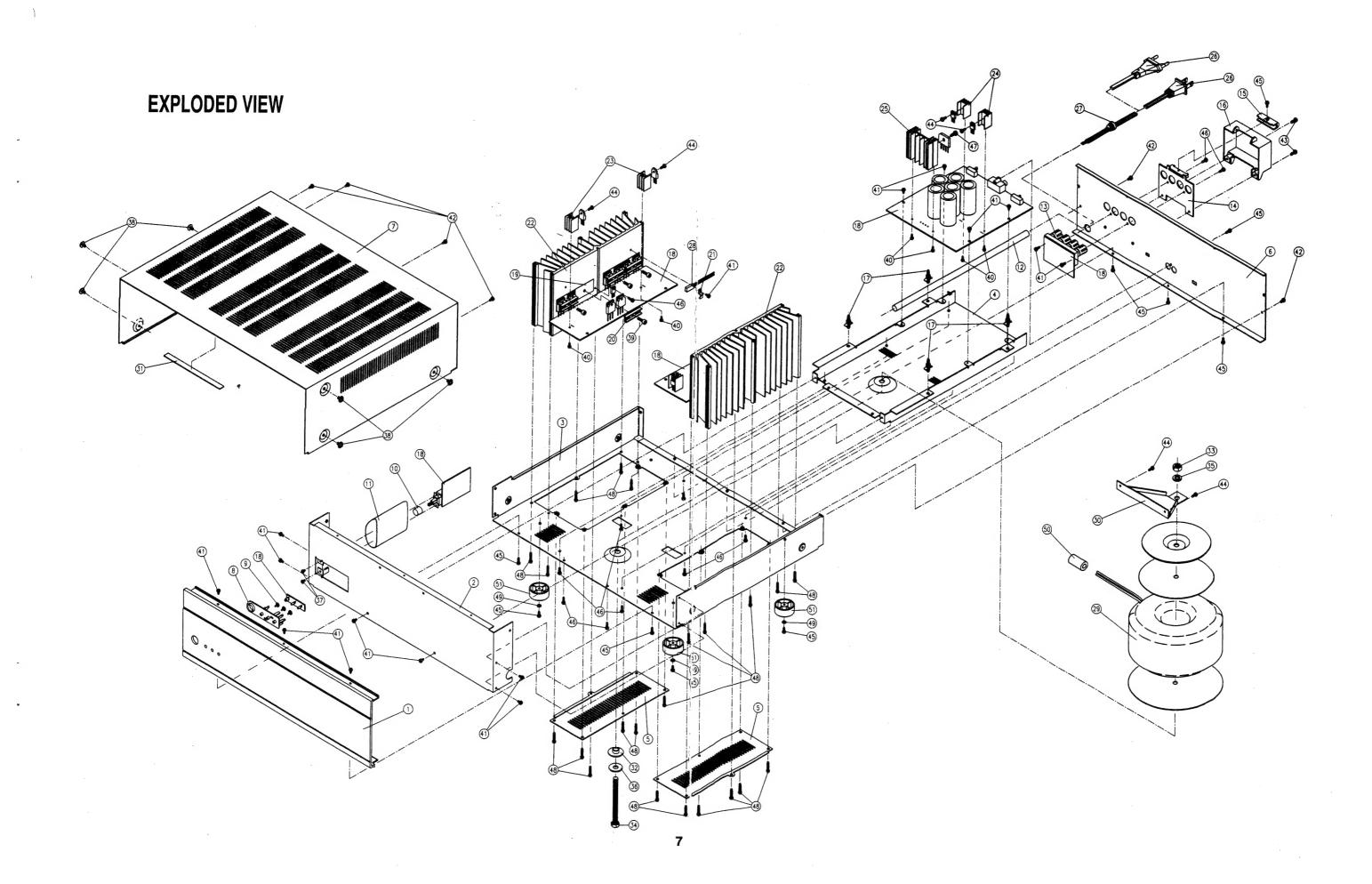


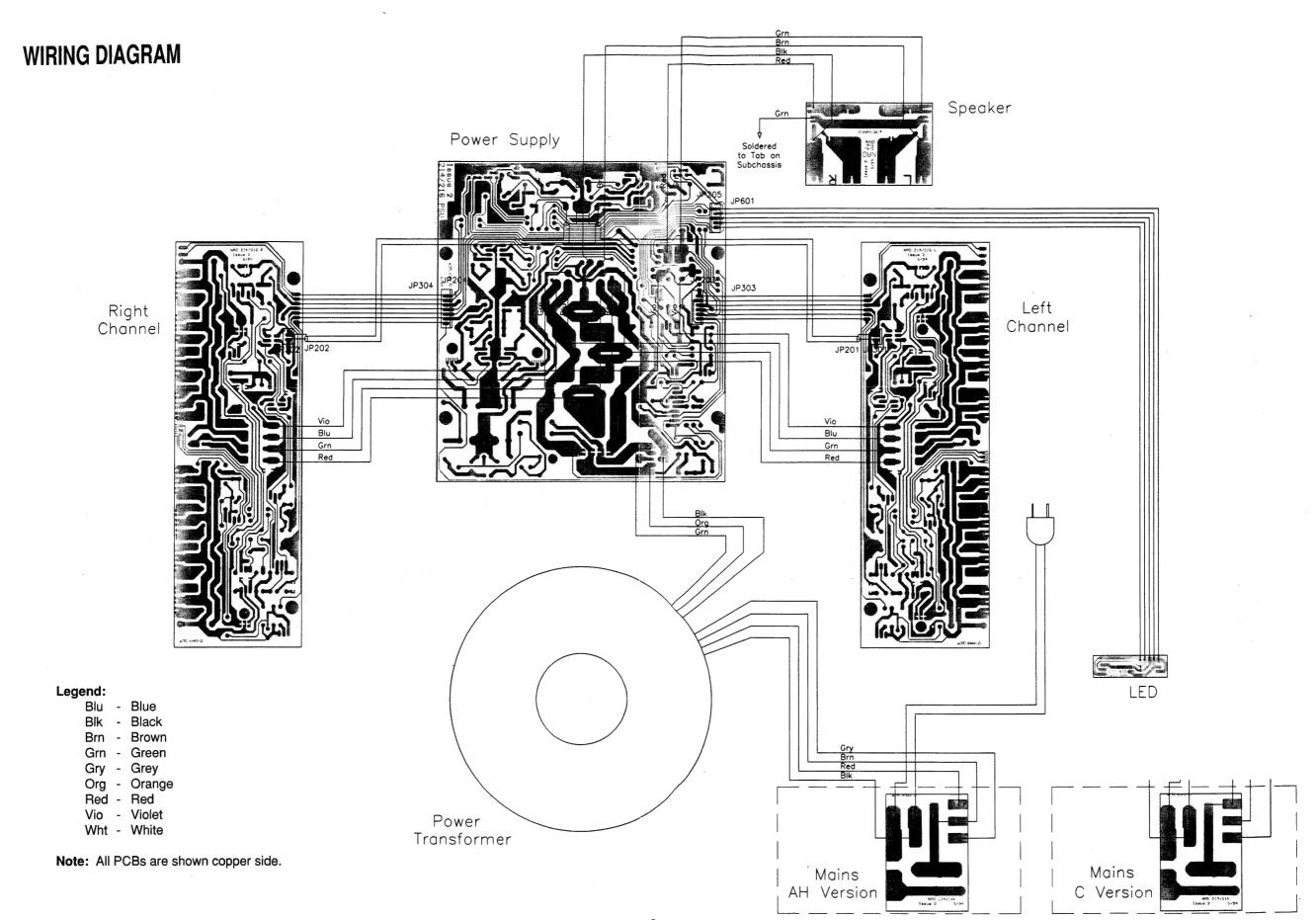
EXPLODED VIEW PARTS LIST

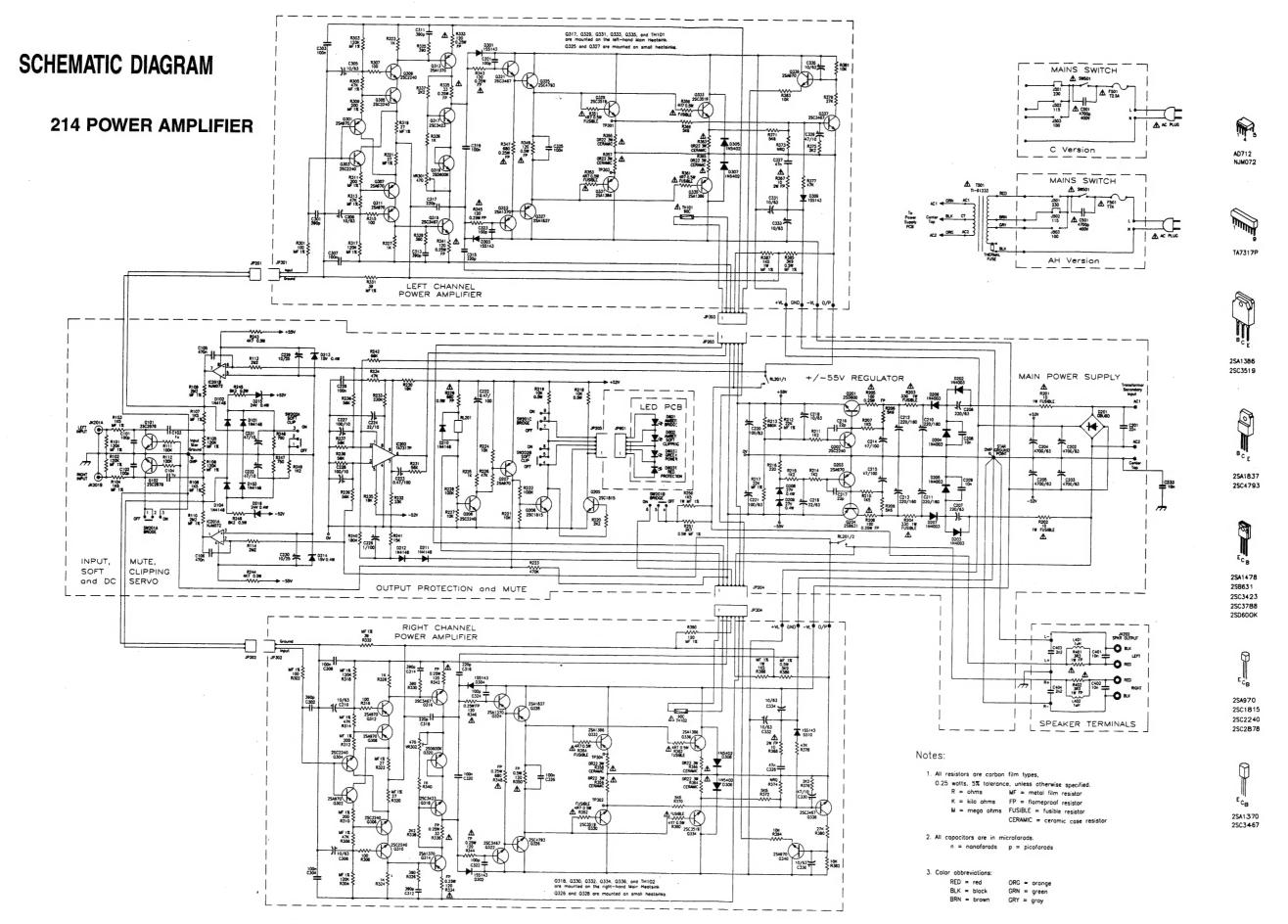
ITEM NO.	PART NUMBER	DESCRIPTION	QT
1	N14619601-1	Fascia 214	1
1 A	N14620601-1	Fascia 216	1
2	N14023250-1	Subfascia 214	1
2 A	N14023350-1	Subfascia 216	1
3	N14023270-1	Base Plate	1
4	N14023290-1	Subchassis	1
5	N14023300-0	Access Cover	2
6 *AH	N14023260-1	Rear Panel 214 AH	1
6 *C	N14023320-1	Rear Panel 214 C	1
6 A*AH	N14023360-0	Rear Panel 216 AH	1
6 A*C	N14023370-1	Rear Panel 216 C	1
7	N14023280-0	Top Cover 214	1
7 A	N14023380-0	Top Cover 216	1
8	N41519991-0	Bezel	1
9	N41520011-0	Clear LED Lens	3
10	N2437640B-0	Power Button	1
11	N16600600-0	Shrinkage Tube ID=38.1mm 0.07m	1
12	N16600710-0	Sleeve Tube ID=10mm 0.3m	1
13 *C	N21038004-0	Speaker Terminal with Plug C	1
13 *AH	N21038104-0	Speaker Terminal with ring Speaker Terminal without Plug AH	1
14 A*AH	N41520022-0	UL Box Backplate Pantone 420 Grey AH	1
15 A*AH	N41520022-0 N41520031-0	UL Box Saddle AH	1
16 A*AH	N41519981-0	UL Box Cover AH	1
17	N41519951-0	PCB Support (LCBS)	1
18	N17110821-2		1
19	N31003191-0	214/216 Amp PCB without components Silicon Sheet	
20	N41321671-0	Transistor Clamp	8
21		Thermal Mounting Clip	0
22	N41321661-0 N54000841-0	Main Heatsink 214	8 2 2 2 4
22 A	N54000871-0	Main Heatsink 216	2
23	N54000831-0		1
24.	i contract of the contract of		2
25	N54000851-0	Heatsink Regulator	1
25 A	N54000821-1	Heatsink Power Supply 214	1
	N54000901-0	Heatsink Power Supply 216	1
26 *AH	N70093100-1	AC Cord 18AWGx2 UL/CSA SPT-2 AH	l 4
26 *B	N70095100-0	AC Cord ASTA BS1363 with 5A Fuse B AC Cord SAA AS3112 B1	1
26 *B1	N70091190-1	AC Cord SAA AS3112 B1 A	
26 *C	N70093110-0	AC Cord SEMKO C	1
27	N41519461-0	Strain Relief Bushing	1
28	N89100055-0	Thermal Breaker UP 7290C	2
29	N18062102-0	Transformer TI-61233with Accessory 214	1
29 A	N18062105-0	Transformer TI-61242with Accessory 216	1
30	N41322151-0	Transformer Bracket	1
31	N41519411-0	Cushion 130x10x1.0mm	1
32	N41520331-0	Transformer Bushing	1
33	28368075-0	Nut M8x0.75mm 214	1
34	29078070-2000	Bolt Hexagon Head M8x0.75mm - 70mm 214	1
34 A	N41321891-0	Bolt + Nut Hexagon Head BSW 18TPI - 3.5" 216	1
35	28428015-0	Spring Washer M8	1

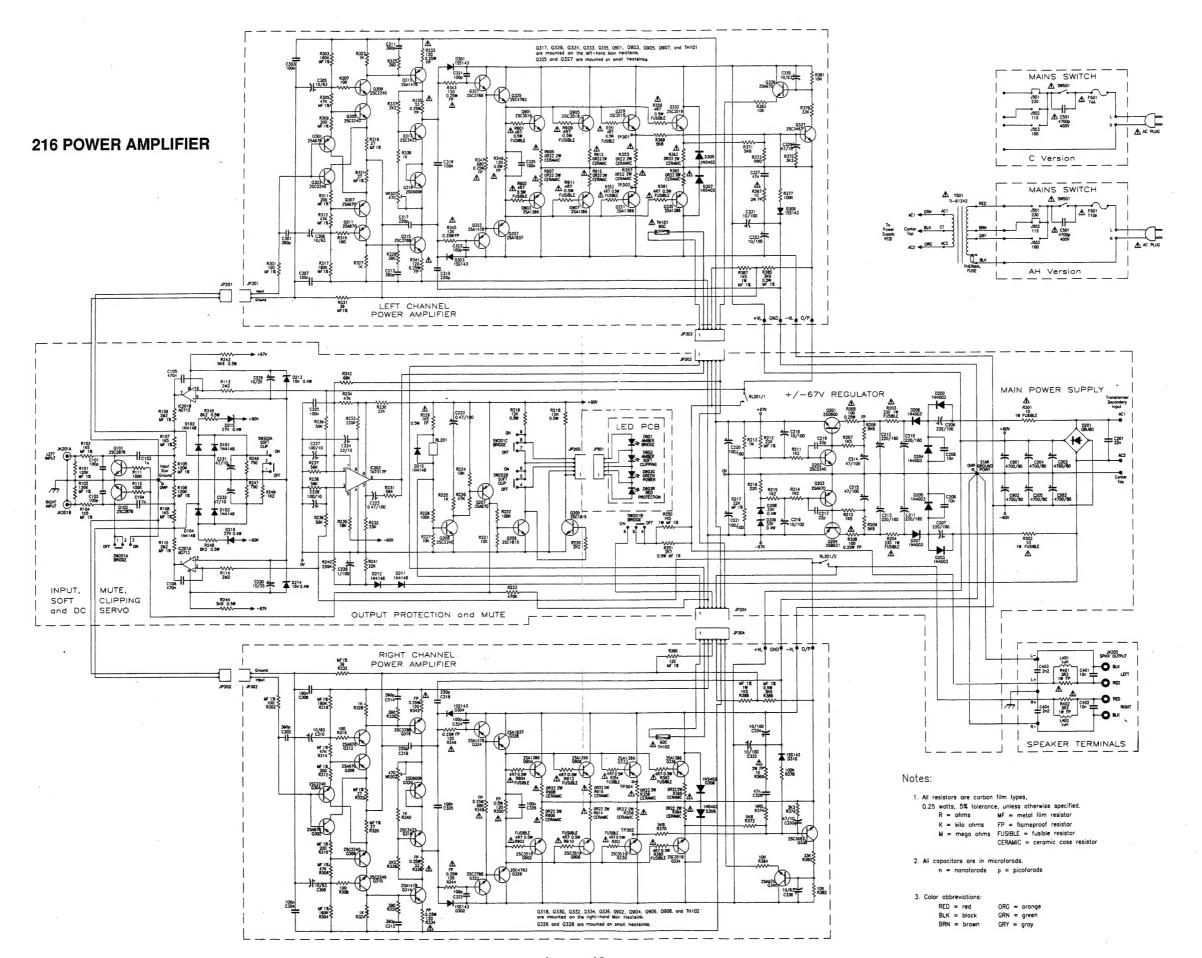
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 A 51	41321971-0 28153042-0 29004006-3010 29084012-3400 29542606-0000 29543006-3000 29543008-3000 29543008-3000 29543008-3000 29543010-3000 29543510-0000 29543516-3100 28423367-0 N18080110-0 N41519371-1	Flat Washer M8x22x1.5mm Screw M3x4mm Screw M4x0.5x6mm with Flat Washer Screw Hexagon Socket Head 4x12mm Screw BT 2.6x6mm Screw B-Tite 3x6mm Yel.Zn Screw B-Tite 3x8mm Blk.Zn Screw S-Tite 3x8mm Blk Screw Tapping 3x8mm Screw B-Tite 3x8mm Blk.Zn Screw B-Tite 3x10mm Blk.Zn Screw B-Tite 3x10mm Blk.Zn Screw B-Tite 3x5x10mm Yel.Zn Screw B-Tite 3x5x10mm Yel.Zn Screw B-Tite 3.5x10mm Yel.Zn Screw B-Tite 3.5x16mm Metal Washer ID=3.3mm OD=6.7mm Ferrite Core 33RH15.5x28.5x7.3 216 Rubber Foot	1 2 6 8 8 17 6 2 8 11 12 1 22 4 1
50 A	N18080110-0	Ferrite Core 33RH15.5x28.5x7.3 216	1
		·	
	-		

6









ELECTRICAL PARTS LIST

SYMBOL NO.	PARTNUMBER		DESCRIPTION						
0.10.1	11150D404 1 5 10	0	Dali sah was	0501	:400=5	±5%			
C101, C102	N158R101J-5-IQ	Capacitor,		250V	100pF				
C103, C104	153l105K-9-NL	Capacitor,		63V	1uF	±10%			
C105, C106	153I474K-9-NL	Capacitor, I		63V	0.47uF	±10%			
C201	153R223M-9-NL	Capacitor, I	•	250V	0.022uF	±20%			
C202, C203	N89100057-0	Capacitor,		63V	4700uF	±20%	214		
C202, C203 A	89100062-0	Capacitor,		80V	4700uF	±20%	216		
C204, C205	N89100057-0	Capacitor, I	Electrolytic	63V	- 4700uF	±20%	214		
C204, C205 A	89100062-0	Capacitor, I	Electrolytic	80V	4700uF	±20%	216		
C206, C207 A	157H227M-5-5&	Capacitor, I	Electrolytic	100V	220uF	±20%	216		
C206, C207	N157l227M-5-S9	Capacitor, I	Electrolytic	63V	220uF	±20%	214		
C208, C209	153R103M-9-NL	Capacitor, I	viylar 💮	250V	0.01uF	±20%			
C210, C211	N89100056-0	Capacitor, I		160V	220uF	±20%			
C212, C213	N89100056-0	Capacitor,	•	160V	220uF	±20%			
C214, C215	157H476M-5-S5	Capacitor,		100V	47uF	±20%			
C214, C213	15CG220J-7-IJ	CTC		0/30	22pF	±5%			
C218, C217	157H106M-5-LU	Capacitor,	Electrolytic	100V	10uF	±20%	216		
	N1571106M-5-LU	Capacitor, C		63V	10uF	±20%	214		
C218		,		63V	22uF	±20%	214		
C219	N157I226M-5-IU	Capacitor,				*	216		
C220, C221 A	157H107M-5-X9	Capacitor, i		100V	100uF	±20%	1		
C220, C221	N157I107M-5-SX	Capacitor, E		63V	100uF	±20%	214		
C222, C223	N157H474M-5-IU	Capacitor, I		100V	0.47uF	±20%			
C224	157C226M-5-IU	Capacitor, I	•	10V	. 22uF	±20%			
C225	153H104M-9-NL	Capacitor, 1		100V	0.1uF	±20%			
C226	N157H105M-5-IU	Capacitor,	Electrolytic	100V	1uF	±20%			
C227, C228	157C107M-5-IU	Capacitor, I	Electrolytic	10V	100uF	±20%			
C229, C230	157E106M-5-IU	Capacitor, I	Electrolytic	25V	10uF	±20%			
C231, C232	157C476M-5-IU	Capacitor,	Electrolytic	10V	47uF	±20%			
C233	N150F103K-5-UU	Capacitor, (Ceramic	50V	0.01uF	±10%	214		
C301, C302	N158F391J-5-IQ	Capacitor,	Polystyrene	50V	390pF	±5%			
C303, C304	153H104M-9-NL	,	/lylar	100V	0.1uF	±20%			
C305, C306	157I106M-5-IU	,	Electrolytic	63V	10uF	±20%			
C307, C308	153H104M-9-NL	Capacitor,		100V	0.1uF	±20%			
C309, C310	157I106M-5-IU	Capacitor, E		63V	10uF	±20%			
C311, C312	N158F391J-5-IQ	Capacitor, I		50V	390pF	±5%			
		Capacitor, F		50V	390pF	±5%			
C313, C314	N158F391J-5-IQ	,		150V		±5%			
C315, C316	N158K221J-5-IQ	Capacitor, F			220pF	±5%			
C317, C318	N158K221J-5-IQ	Capacitor, F		150V	220pF				
C319, C320	153H104M-9-NL	Capacitor, I		100V	0.1uF	±20%			
C321, C322	N158R101J-5-IQ	Capacitor, F		250V	100pF	±5%			
C323, C324	N158R101J-5-IQ	Capacitor, F		250V	100pF	±5%			
C325, C326	153H104M-9-NL	Capacitor, I		100V	0.1uF	±20%			
C327, C328	153H473K-9-SW	Capacitor, I	•	100V	0.047uF	±10%			
C329, C330	157C476M-5-IU	Capacitor, E		10V	47uF	±20%			
C331, C332 A	157H106M-5-LU	Capacitor, E		100V	10uF	±20%	216		
C331, C332	N157I106M-5-IU	Capacitor, E	Electrolytic	63V	10uF	±20%	214		
C333, C334 A	157H106M-5-LU	Capacitor, E		100V	10uF	±20%	216		
C333, C334	N157I106M-5-IU	Capacitor, I	•	63V	10uF	±20%	214		
C335, C336	157I106M-5-IU	Capacitor, E	•	63V	10uF	±20%			
C401, C402	153R103M-9-NL	Capacitor, I	•	250V	0.01uF	±20%	-		
C403, C404	15CG222J-7-IJ	CTC	yiui	0/30	2200pF	±5%			
		CAP		400V			\triangle		
C501	N89100049-0	1	Hootrolidia	400V 80V	4700pF 4700uF	±20%	216		
C901, C902 A	89100062-0	Capacitor, E	-i o ctionylic	OU V	4/ UUUL	±20 /0	210		

SYMBOL NO.	PARTNUMBER			DESCRIPTION	ON		REMARKS
D101 D100	40041400 0	Diode		1N4148			
D101, D102	48041480-2	Diode		1N4148			
D103, D104	48041480-2			GBU8D			
D201	N48400610-0			1N4003			
D202, D203	N48040030-2	Diodo		1N4003			
D204, D205	N48040030-2	Diode		1N4003			a real parties
D206, D207	N48040030-2	Diode 7		0.5W 27V			214
D208, D209	N483727V0-2			0.5W 27V			216
D208, D209 A	483733V0-2	1		1N4148			
D210, D211	48041480-2	Diode		1N4148			
D212	48041480-2	Diode 7	lener	0.5W 15V			
D213, D214	48400510-0			0.5W 13V			214
D215, D216	N48400620-0	,		0.5W 24V 0.5W 27V			216
D215, D216 A	483727V0-2		ener	1SS143			
D301, D302	48400590-0	Diode		1SS143			
D303, D304	48400590-0	Diode		1N5402			
D305, D306	N48054020-L	Diode		1N5402 1N5402			
D307, D308	N48054020-L	Diode		1SS143			
D309, D310	48400590-0	Diode	/elleur	(L-424YDT)	2mm		
D601, D602	N37003513-Y		ellow				
D603	N37003517-RG		rea/Green	(L-469HGW) T10A		V (UL/CSA)	△ 216AH
F501 A*AH	N51001030-3A	Fuse		T2.5A		(SEMKO/VDE)	<u> </u>
F501 *C	N51002530-1B	Fuse		T7A	125V	(UL/CSA)	⚠ 214AH
F501 *AH	N51007030-1A	Fuse		T4A	250V	SEMKO/VDE	<u> </u>
F501 A*C	51200017-0	Fuse		NJM072 (D)		OCIVITOTADE	214
IC201	N31303560-0	IC IC		AD712 (JN)		Analog Devices	216
IC201 A	N31303830-0	IC IC		TA7317P		Allalog Devices	
IC202	N31303530-0	Twin RCA Ja	ol.	YKC21-3539	a		
JK201	N21037902-0	Spring Coil	UN	1uH	1/9/16.5		
L401, L402	N18040490-0	Transistor		2SC2878 (A		0	
Q101, Q102	N48600070-5	Transistor		2SD600K (E			
Q201	N48600740-5	Transistor		2SC2240 (G			
Q202	N485240GR-5	Transistor		2SA970 (G,			
Q203	N48600650-5	Transistor		2SB631K (E			
Q204	N48600870-5	Transistor		2SC1815-Y			9
Q205, Q206	N4851815Y-5	Transistor		2SA970 (G,			
Q207	N48600650-5	Transistor		2SC2240 (G	,	•	
Q208	N485240GR-5	Transistor		2SA970 (G,			
Q301, Q302	N48600650-5	Transistor		2SC2240 (G			
Q303, Q304	N485240GR-5	Transistor		2SC2240 (C			
Q305, Q306	N485240GR-5 N48600650-5	Transistor		2SA970 (G,			
Q307, Q308		Transistor		2SC2240 (C			
Q309, Q310	N485240GR-5	Transistor		2SA970 (G,			
Q311, Q312	N48600650-5	Transistor		2SA1370 (E			214
Q313, Q314	N48600680-5	Transistor		2SA1478 (E	•		216
Q313, Q314 A	N48600810-5	Transistor		2SC3467 (E			214
Q315, Q316	N48600720-5	Transistor		2SC3788 (E			216
Q315, Q316 A	N48600820-5	Transistor		2SC3766 (L	,		1
Q317, Q318	N48600790-5	Transistor		2SD600K (I	•		
Q319, Q320	N48600740-5	Transistor		2SC3467 (E			214
Q321, Q322	N48600720-5	Transistor		2SC3788 (I			. 216
Q321, Q322 A Q323, Q324	N48600820-5 N48600680-5	Transistor		2SA1370 (E			214
	I DOUGHOUS BASIL-S	1 1 1 1 1 1 1 1 1 1 1 1 1		LUNIOIU (- /		

SYMBOL NO.	PARTNUMBER		DESC	RIPTION			REMARKS
Q323, Q324 A	N48600810-5	Transistor	2SA14	78 (E)			216
Q325, Q326	48601060-5	Transistor	2SC47				
Q327, Q328	48601050-5	Transistor	2SA18				
Q329, Q330	N48600730-5	Transistor		19 (O, P, Y)			
Q331, Q332	N48600690-5	Transistor		86 (O, P, Y)			
Q333, Q334	N48600730-5	Transistor		19 (O, P , Y)			
Q335, Q336	N48600690-5	Transistor		86 (O, P, Y)			
	N48600720-5	Transistor	2SC34				
Q337, Q338 Q339, Q340	N48600650-5	Transistor		0 (G, R)			
	N48600730-5	Transistor		19 (O, P, Y)			216
Q901, Q902 A		Transistor		86 (O, P, Y)			216
Q903, Q904 A	N48600690-5	Transistor		19 (O, P, Y)			216
Q905, Q906 A	N48600730-5			86 (O, P, Y)			216
Q907, Q908 A	N48600690-5	Transistor	ısible	10	1W	5%	1
R201, R202	N4718100J-2-F	1			1W	5%	\triangle
R203, R204	N4718331J-2-F		isible ama Proof	330 100	0.25W	5% 5%	
R205, R208	N4715101J-2-P		ame Proof		0.25W 0.5W	5% 5%	<u> </u>
R229	N4717681J-2-P		ame Proof	680		5%	<u>A</u> 216
R229 A	N4717152J-2-P		ame Proof	1K5	0.5W	5% 5%	
R333, R334	4715121J-2-P		ame Proof	120	0.25W		
R335, R336	N4715330J-2-P		ame Proof	33	0.25W	5%	
R341, R342	4715121J-2-P		ame Proof	120	0.25W	5%	
R343, R344	4715121J-2-P	1	ame Proof	120	0.25W	5%	<u> </u>
R345, R346	4715121J-2-P		ame Proof	120	0.25W	5%	1
R347, R348	N4715681J-2-P		ame Proof	680	0.25W	5%	
R349, R350	4717121J-2-P	2.7	ame Proof	120	0.5W	5%	
R351, R352	47174R7J-2-F		ısible	4R7	0.5W	5%	<u>^</u>
R353, R354	47174R7J-2-F	Resistor Fu	ısible	4R7	0.5W	5%	<u>^</u>
R355, R356	471A022K-5-N		eramic Case	0R22	3W	10%	<u> </u>
R355, R356 A	4719022K-5-N	Resistor Ce	eramic Case	0R22	2W	10%	<u> </u>
R357, R358	471A022K-5-N	1	eramic Case	0R22	3W	10%	<u> </u>
R357, R358 A	4719022K-5-N		eramic Case	0R22	2W	10%	<u> 1</u> 216
R359, R360	47174R7J-2-F	Resistor Fu	ısible	4R7	0.5W	5%	A.
R361, R362	47174R7J-2-F	Resistor Fu	ısible	4R7	0.5W	5%	A A
R363, R364	471A022K-5-N	Resistor Co	eramic Case	0R22	3W	10%	<u> </u>
R363, R364 A	4719022K-5-N	Resistor Co	eramic Case	0R22	2W	10%	<u> 1</u> 216
R365, R366	471A022K-5-N	Resistor Co	eramic Case	0R22	3W	10%	<u> </u>
R365, R366 A	4719022K-5-N	Resistor Co	eramic Case	0R22	2W	10%	<u> 216</u>
R367, R368	4719100J-1-P	Resistor FI	ame Proof	10	2W	5%	A A
R401, R402	N47183R3J-2-P		ame Proof	3R3	1W	5%	A
R901, R902 A	47174R7J-2-F	Resistor Fu	ısible	4R7	0.5W	5%	<u> 1</u> 216
R903, R904 A	47174R7J-2-F	Resistor Fu	usible	4R7	0.5W	5%	<u> 216</u>
R905, R906 A	4719022K-5-N		eramic Case	0R22	2W	10%	<u> </u>
R907, R908 A	4719022K-5-N		eramic Case	0R22	2W	10%	<u> </u>
R909, R910 A	47174R7J-2-F	Resistor Fu	usible	4R7	0.5W	5%	<u> </u>
R911, R912 A	47174R7J-2-F		usible	4R7	0.5W	5%	<u> 1</u> 216
R913, R914 A	4719022K-5-N		eramic Case	0R22	2W	10%	△ 216
R915, R916 A	4719022K-5-N		eramic Case	0R22	2W	10%	<u> 1</u> 216
RL201	N45000130-0	Relay	DEC		(M) DH 2U		
SW201	N52003161-0-01	4PDT Slide Sv		F28-G6TS	, ,		
SW201	N52003171-0-01	DPDT Slide S		F28-G9TS			
SW501	N52003181-0-01	DPST Push S		A3066A			\triangle
TH101,TH102	N89100055-0	Thermal Breal					\bigwedge_{\triangle}
	1100100000	,	91 12		RH0615C		

ALIGNMENT PROCEDURE

EQUIPMENT

Digital voltmeter (DVM) switched to 200mV DC range.

TEST CONDITIONS

Ensure VR301 and VR302 are set to minimum (fully counterclockwise) before first switching on.

Preheat

Minimum five (5) minutes

Load

No load

Input

No signal

ALIGNMENT

- 1. Connect DVM across TP301 and TP303, Left Channel.
- 2. Adjust VR301, Left channel, for a reading of:

214 20mV ±1.5mV.

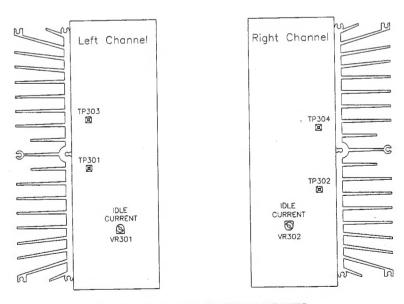
216 18mV ±1.5mV.

- 3. Connect DVM across TP302 and TP304, Right channel.
- 4. Adjust VR302, Right channel, for a reading of:

214 20 mV ±1.5mV.

216 18mV ±1.5mV.

- 5. Leave power on for a further five (5) minutes (minimum).
- 6. Repeat steps 1 to 4.



AMPLIFIER ADJUSTMENT POINTS

PACKING DIAGRAM

ITEM	PART NUMBER	NAME	QTY
52		Unit	1
53	N14971252-0	EPE Bag (214)	1
53 A	N14971162-0	EPE Bag (216)	1
54	N14971072-3	Polybag Unit	1 2
55 55 A	N4901583-0 N4901643-0	Polyfoam (214) Polyfoam (216)	2
56 A	N43013535-0	Instruction Manual	1
57 *AH	N30301057-2	Safety Instruction Sheet (AH)	1
58 *AH	N30301056-0	Warranty Card (AH)	1
59	N14971062-0	Polybag Manual	1
60 60 A	N14761401-0 N14761600-0	Gift Box (214) Gift Box (216)	1
00 A	14147010000	ant box (210)	1 -
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